

NINZ®

F I R E D O O R S

Painting and NDD® decorations



**"the ideal finish for
every type of surrounding"**



Painting

This standard door is painted with thermoset powders, anti-scratch orange skin and semi-glossy finish (except for certain colors). The paint is particularly resistant and offers a pleasant finish for interior applications. Choose from a wide range of RAL colors.

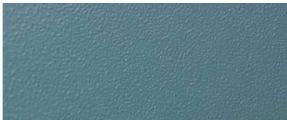


COLORS FOR INTERIOR USE WITHOUT PRICE SUPPLEMENT

Paint for interior use (group 01) with epoxy-polyester powders.

Standard colors (without any specification):
turquoise pastel - lighter tone for the leaf (NCS4020-B50G)
and darker for the frame (NCS5020-B50G).

Other RAL colors are available upon request (to be indicated in the order).

Group 01 - standard colors:		RAL colors upon request:			
leaf color NCS 4020-B50G		RAL 1013	RAL 5010	RAL 7016	RAL 7035
frame color NCS 5020-B50G		RAL 9010			

COLORS FOR INTERIOR USE WITH PRICE SUPPLEMENT

Paint for interior use (groups 02 and 03) available in a variety of RAL colors with epoxy-polyester powders. Doors must be protected from atmospheric agents. Sunlight fades the colors.

Distinct from other RAL colours, metallic tinted paints RAL 9006, RAL 9007 (group 3) and RAL 9006 E (group 04) present a finish with a wrinkled structure that requires pre-approval of a sample.

Group 02:							
RAL 1015	RAL 5024	RAL 6000	RAL 7024	RAL 7038	RAL 8011	RAL 9001	RAL 9002
							
RAL 9011	RAL 9016	RAL 9018					
							

Group 03:							
RAL 1001	RAL 1003	RAL 3000	RAL 3003	RAL 3020	RAL 5012	RAL 5015	RAL 6005
							
RAL 7001	RAL 7004	RAL 7011	RAL 7030	RAL 7032	RAL 7037	RAL 7040	RAL 7042
							
RAL 7047	RAL 8017	RAL 8019	RAL 9005	RAL 9006*	RAL 9007*		
							

*requires pre-approval of a sample.

COLORS FOR EXTERIOR USE WITH PRICE SUPPLEMENTS

Paint for exterior use (group 04) with polyester powders in various RAL colours.

COLORS ON REQUEST WITH PRICE SUPPLEMENTS

Paint available for interior and exterior use (group 05) with epoxy-polyester and polyester (respectively) powders in the requested RAL colours. Group 05 does not include special colors, such as metallic, mica, smooth or wrinkled texture and other sample colours like Pantone, NCS, etc.

SPECIAL PAINTING ON REQUEST WITH PRICE SUPPLEMENTS

Bacterial proof painting

Paint available for interior and exterior (group 06) with epoxy-polyester and polyester with silver ions additives. On surface painted with this particular treatment, germs are hindered to take root and proliferate, offering good resistance to routine cleaning. Particularly suitable for use on doors intended for health care facilities, food industries, schools and child care, etc.

Graffiti proof painting

Paint for exterior (group 06) that allows, through a special solvent, to easily remove the graffiti. It provides long-lasting protection, allowing repeated cleanings without damaging the finish.

PRECAUTIONS

Installation

In case of exterior installation of the doors, in addition to use special paints which are especially designed for this kind of application (see groups 04 and 05), in order to avoid any product degradation, it is important to:

- protect the doors from bad weather and water seeping in;
- avoid direct sun rays and the subsequent warping of the door leaf, especially in case of darker colors.

For more details, refer to the "Notices" section of this brochure.

Cleaning

Water and neutral soap are recommended for the regular cleaning of our products. Do not use common cleaning products (see detergents) and/or other solvents. We shall not be held responsible for any problems that arise if these guidelines are not respected.

Group 04:							
RAL	RAL	RAL	RAL	RAL	RAL	RAL	RAL
1013E	3000E	5010E	6005E	7016E	7024E	7035E	9002E
							
RAL	RAL	NCS	NCS				
9006E*	9010E	4020E	5020E				
							

*requires pre-approval of a sample.

Group 05:							
Colors on request only							

Group 06:							
Colors on request only							

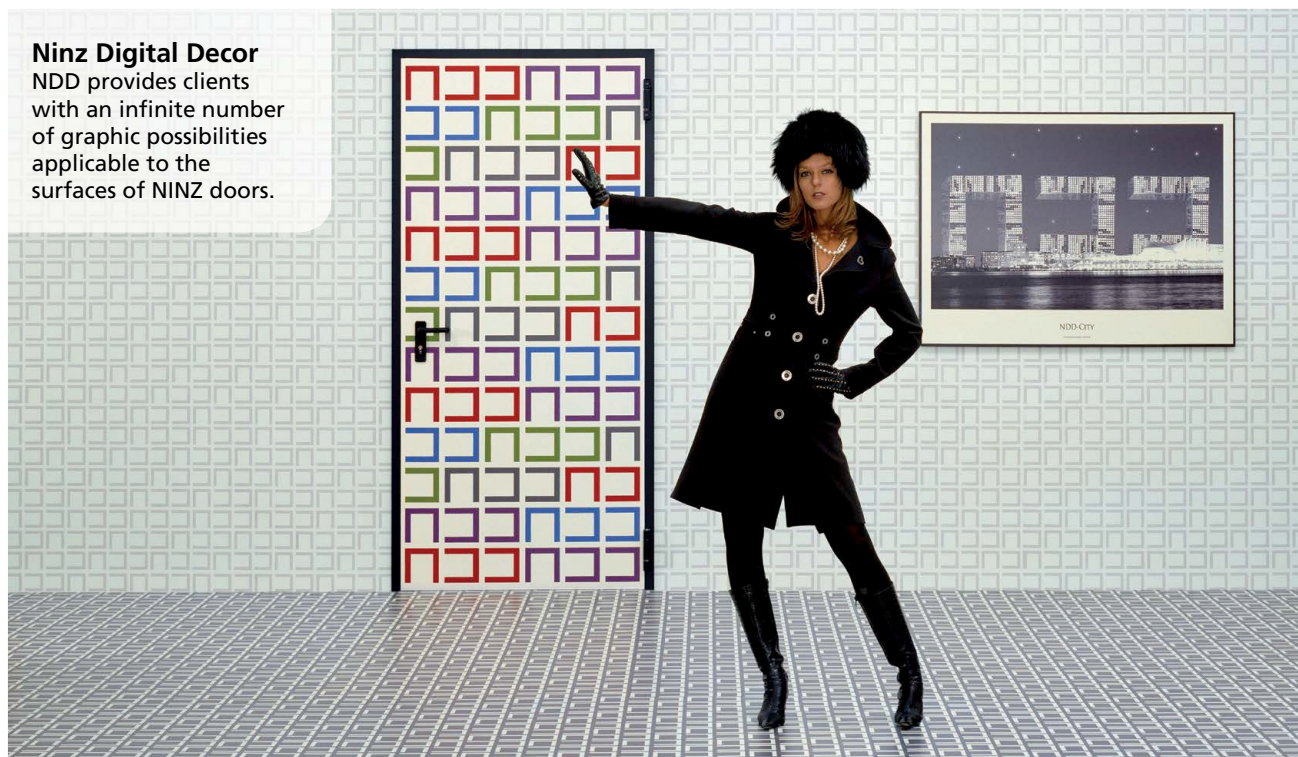
Re-painting

- For re-painting, use the following procedure:
- sand and carefully wipe away any dust from the surfaces
- apply a base coat of semi-gloss acrylic (we recommend the product ACRILFIN SL series 567 made by ELCROM - Italy + 20% by weight aliphatic hardener series E872003)
- repaint the surfaces with your choice of lacquers or paints.

Retouching

Upon request, the company Ninz also provides touch-up colors for the required RAL colour paint (nitro/synthetic) in 60 gr. handy bottle with brush cap or in 1,00 kg can.

Ninz Digital Decor
NDD provides clients with an infinite number of graphic possibilities applicable to the surfaces of NINZ doors.



DESCRIPTION

NDD - Ninz Digital Decor decorative painting. Graphic illustrations are applied directly to the flat surfaces of the door leaf after it has been painted with a base coat of polymerized powders. Painting with high-resolution digital print using special ink jets. The application of an additional layer of transparent coating ensures optimal protection of the decorative paint. Decorative NDD painting is available for the entire range of one- and two-leaved Rever, Univer and Proget doors.

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security&safety
award

NDD® - Ninz Digital Decor introduces style and design to metal door products. Ninz doors can be directly printed with either your company's logo or designs, materials and symbols selected from a wide variety of NDD®, or also with your preferred artwork or customized images. NDD® introduces innovations to doors as an architectural entity; introducing NDD® can create added value on socio-cultural, economic and emotional dimensions.

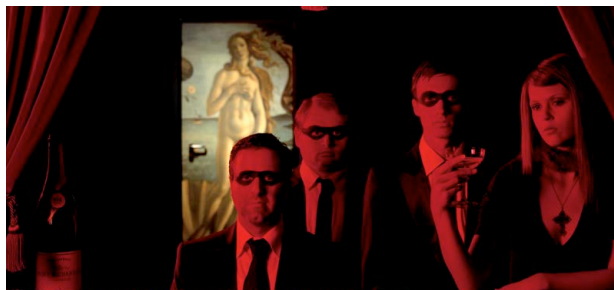
The www.ninz.it website illustrates an infinity of continuously updated decorations that have been categorized into eight groups for rapid review. The groups are listed on the next page.

Laboratory testing executed on NDD® samples

result

500 h exposure test in salt fog	good performance, no sign of deterioration encountered
500 h humidity resistance test	good performance, no deterioration or loss of surface shine
500 h UVA radiation resistance test	good performance, no deterioration or loss of surface shine
Abrasion resistance test after 1000 cycles	the decoration was unaltered
Solvent resistance test	good performance, no deterioration in the decoration or the background paint

ARTLINE This group includes a wide selection of famous artworks drawn from ancient history up to the present day. These extraordinary designs endow the environment with a special atmosphere as an expression of style.



WOOD This set includes an endless variety of realistic imitations of classic, exotic, special and colored types of wood.



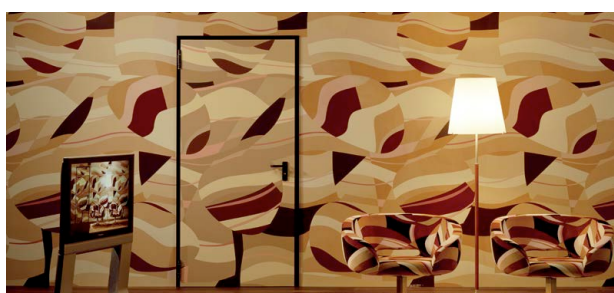
FANTASY NDD is a data bank of exclusive NINZ images and creations.



STONES This selection includes an endless variety of realistic imitations of marbles, granites and other stones.



PATTERN Contains an infinite number of NDD decorations and textures created on customer request and available and useable for a diverse variety of applications.



PUBLICITY Transforms Ninz doors into a publicity tool for the company and its products. Printing of the logo integrates the door into the company image. A variety of actual applications are reported here.



PHOTOGRAPHS This group contains original photos of country sides, objects, animals, environments, etc., with the appropriate foto resolution.



SYMBOLS Given the particular importance of this group, a special department has been created for workplace safety symbols, room description/labeling symbols, the simple numbering of rooms, etc.



DECORATIONS FROM OUR DATABASE

Doors with decorative NDD painting are supplied with:

- doorframes in the proposed color
- door leaf rebate in the base color of the leaf itself
- hinges in the frame color
- accessories of the type and finishing according to the Ninz door price lists and brochures
- decoration covering the window frame and/or the central upright, require that these are covered with NDD decorated sheet metal

SPECIAL DECORATIONS

New codes and pricing are required for customized decorations and decorations that employ colors not listed in this brochure. In such cases, customers may also be asked to indicate where logos and symbols should be positioned on the door leaf, via the following forms of support:

- **PC-GENERATED FILE** (logos, symbols, designs, etc.) in specialized "Illustrator" or "Freehand" format. Submit the file by e-mail or on a CD/DVD-ROM.
- **DIAPOSITIVE** with a 36 mm or 6 x 6 image of the picture uploaded to a PC using a scanner (professional scanner required). Submit the file (TIF, PDF or JPG format) in **maximum resolution** on CD/DVD-ROM.
- **PHOTOGRAPHIC IMAGE** made with a digital camera. Submit the file (TIF, PDF or JPG format) in **maximum resolution** on CD/DVD-ROM.

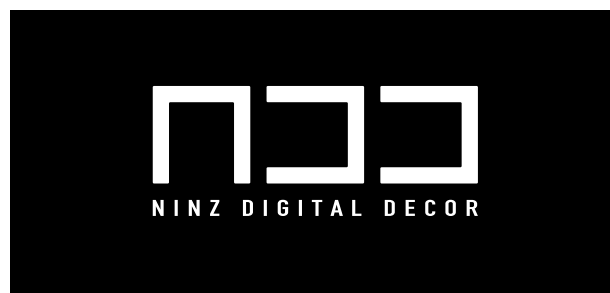
PROTECTION FOR EXTERIORS

The exterior installation of NDD doors requires specific treatments for preventing the decorations from deteriorating over time. The cost supplement covers all door leaf surfaces except for the leaf rebate.

WOODEN CRATE PACKAGING



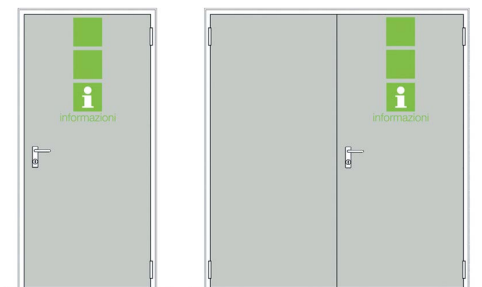
The particularity and prestige of NDD decorations requires a special protection of the doors by packaging them in special wooden crates with an additional layer of external nylon wrapping. At the time of ordering, therefore, the additional cost for the wooden crate must be taken into consideration. Customers who opt for standard packaging on pallets must assume full responsibility in case of damage to the product.



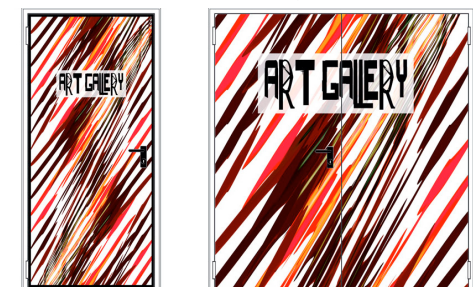
MORE THAN FIREDOORS

EXAMPLE APPLICATIONS IN TYPICAL SURROUNDINGS

Airports - Train stations



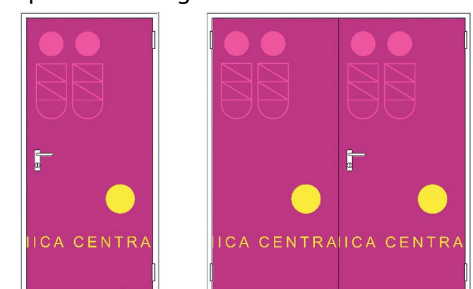
Museums – Historical buildings



Commercial businesses



Hospitals – Nursing homes



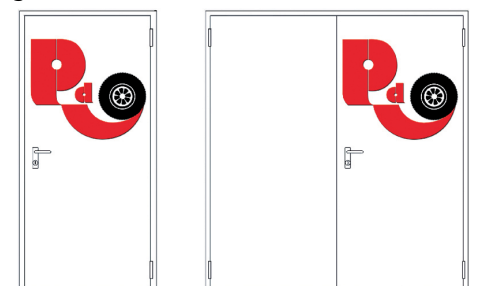
Sport centers – Stadiums



Parking lots



Logistic centers



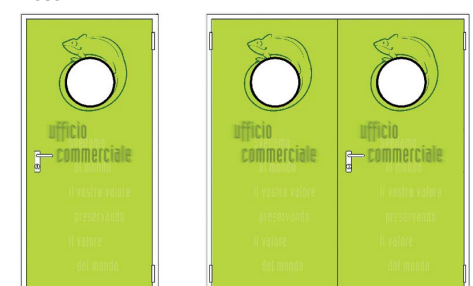
Schools - Universities



Hotels – Residences



Offices





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